

## Changes in Storage Properties of Hydrides Induced by Ion Irradiation

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The influence of structural changes caused by irradiation with different ions, their energies and fluences on sorption properties has been investigated. The irradiation has been done using B<sup>3+</sup> and N<sup>3+</sup> ions at 45 keV with ion fluence of 10<sup>16</sup> ion/cm<sup>2</sup> at the FAMA ion source at Vinča Institute of Nuclear Sciences in Belgrade. Morphology and microstructure of samples were analysed using XRD and particle size analysis, while estimation of penetration depth and deposition of defects were done by SRIM calculations. Hydrogen desorption properties and kinetics were evaluated from TPD measurements and numerical non-isothermal procedure. Results suggest that there are several mechanisms of desorption depending on defect concentration, their interaction and ordering. It has been also demonstrated that the changes in near-surface area play the crucial role in hydrogen desorption kinetics. It is confirmed that there is possibility to control the thermodynamic parameters of these systems by controlling vacancies depth profile and concentration.

*Keywords:* hydrogen storage, MgH<sub>2</sub>, ion irradiation, TPD, non- isothermal kinetics.

### 1. INTRODUCTION

In order to improve MgH<sub>2</sub> storage properties i. e. to decrease the desorption temperature and improve desorption kinetics many efforts have been made [1–10]. The concept of metal hydride destabilization (including MgH<sub>2</sub>) relies on the capability to identify compounds, elements or methods that can lead to reduction of the reaction enthalpy. This concept is very general and therefore a large number of potential destabilization methods exists [1–10]. The commonly used methods are nanostructuring by decrease of particles size to nanometer level by ball milling [1–3] and nanostructuring with addition of impurities and/or catalysts [4–6]. Both destabilization methods can be declared as bulk modifications since all defects are introduced within whole volume of the sample. Those methods provide some improvements in kinetics and desorption temperature, but the reaction mechanism is still not clear. For example, the rate-limiting step for desorption from MgH<sub>2</sub>-Nb<sub>2</sub>O<sub>5</sub> composite changes with increasing of milling time or Nb<sub>2</sub>O<sub>5</sub> content, from chemisorption to interface velocity of the transformed phase [4]. According to Schulz et al. who investigated MgH<sub>2</sub>-V composites, the hydrogen desorption at high temperature and under high driving force, is controlled by the interface (Mg/MgH<sub>2</sub>) motion [5]. When the driving force is small, the early stage of hydrogen desorption is controlled by nucleation and growth and the later stage is controlled by long range hydrogen diffusion. At high temperatures, the rate-limiting step changes from interface control (before annealing) to surface control (after annealing), while at low temperatures, the rate-limiting step of desorption does not change after annealing.

Therefore, it is quite difficult to understand what actually govern the process especially when one have in mind the fact that the sorption of MgH<sub>2</sub> can be describe by several steps:

- (a) Hydrogen in the gas phase transfer to the surface of the metal particle;
- (b) Hydrogen diffusion through the boundary layer between gas phase and solid particle;
- (c) Physisorption of hydrogen molecules on the solid surface;
- (d) Dissociation of hydrogen molecules and chemisorptions;
- (f) Surface penetration of hydrogen atoms;
- (g) Diffusion of hydrogen atoms through the hydride product layer to the hydride/metal interface and
- (h) Chemical reaction and nucleus formation (hydride production)

Any of them could be the rate limiting step [10].

In order to reveal the most important factors governing the sorption properties of MgH<sub>2</sub>, it is crucial to obtain a better understanding of the changes induced by the destabilization processes [7–11]. We have investigated the influence of well defined structural changes introduced by ion irradiation within surface layer of MgH<sub>2</sub>. Understanding of the relations between concentration and type of produced defects and MgH<sub>2</sub> sorption properties will help to overcome some of the material's drawbacks and will provide the possibility to investigate stability of particular induced modifications during desorption.

### 2. EXPERIMENTAL DETAILS

The commercial (Alfa Aeser) MgH<sub>2</sub> powder was pressed on the Al foil to obtain thin layer and homogeneously irradiated using B<sup>3+</sup> and N<sup>3+</sup> ions at 45 keV with ion fluence of 10<sup>16</sup> ion/cm<sup>2</sup>. The irradiation

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was done at FAMA ion source at Vinča Institute. Based on numerical simulations and consequent analysis of depth profile and energy loss mechanisms, 45 keV is found to be an optimal energy to study the near surface effects. The reversibility of the irradiated material wasn't an issue of this study.

Morphological and microanalytical characterization was carried out by VEGA TS 5130MM, Tescan Brno SEM equipped with EDS detector. Malvern 2000SM Mastersizer laser scattering particle size analysis system was used to obtain the quantitative MgH<sub>2</sub> particle size distribution. X-ray diffraction analysis was used to identify the crystalline phases and lattice parameters as well as the crystalline size and strain of irradiated samples by means of Siemens Kristalloflex D-500 device, with Cu-K<sub>α</sub> Ni filtrated radiation ( $\lambda = 1.5406 \text{ \AA}$ ). Lattice parameters were refined from the fitted data using the least square procedure. Standard deviation obtained was 1%. Williamson-Hall plots were used to separate the effects of the size and strain in the nanocrystals. Thermal behaviour of the samples was studied by TPD measurements at a constant heating rate of 5 K/min, from room temperature to 973 K, under starting vacuum of  $3 \times 10^{-6}$  mbar, utilizing homemade equipment, with a quadruple mass spectrometer EXTORR XT300. In order to deduce the mechanism of thermal decomposition process [10, 12–14] we have used non-isothermal approach under the assumption that the non-isothermal reactions proceed isothermally at an infinitesimal time interval, so that the reaction rate  $\frac{d\theta}{dt}$ ,

can be expressed by Arrhenius type equation:

$$\frac{d\theta}{dt} = A e^{-\frac{E_{des}}{RT}} f(\theta), \quad (1)$$

where  $A$  is the pre-exponential factor,  $\theta$  is degree of conversion,  $f(\theta)$  depends on the mechanism of the process involved. Substitution of linear heating rate,  $\beta$ ,  $\beta = \frac{dT}{dt}$  into Eq. (1) gives:

$$\frac{d\theta}{f(\theta)} = \frac{A}{\beta} e^{-\frac{E_{des}}{RT}} dT. \quad (2)$$

To evaluate the kinetic parameters from the previous equations, one can plot:

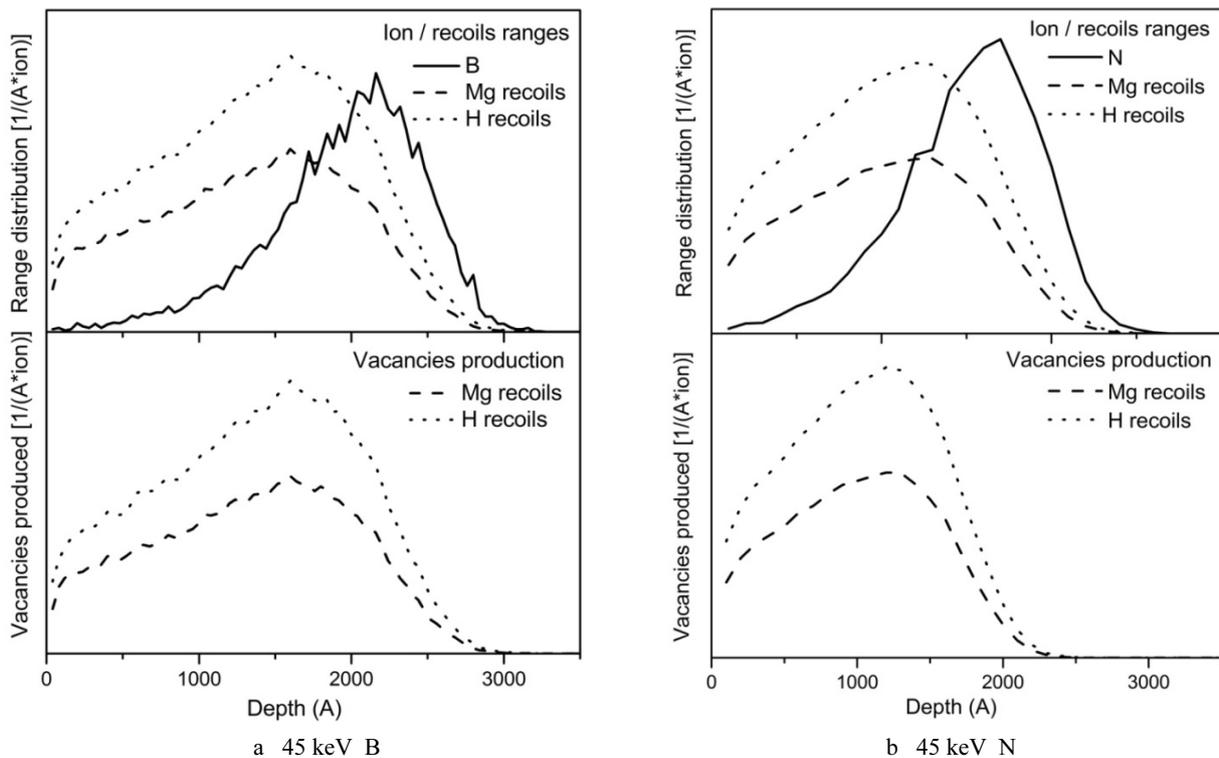
$$\ln \left[ \frac{g(\theta)}{T^2} \right] = f \left( \frac{1000}{T} \right). \quad (3)$$

$E_{des}^a$  and  $A$  can be calculated from the slope and intercept respectively. Therefore, one can obtain the mechanism by searching for the best fit of the experimental data.

### 3. RESULTS AND DISCUSSION

#### 3.1. Numerical analysis of irradiation effects

Effects of 45 keV of B<sup>3+</sup> and N<sup>3+</sup> ions irradiation of MgH<sub>2</sub> samples are estimated by Monte Carlo simulations with statistics of 10 000 ion events, using the detailed calculation with full damage cascades option of SRIM 2008 code. The main results are presented in Fig. 1, a and b, and Table 1. The B range distribution maximum is found at the depth of 216 nm with the full width at the half of the maximum (FWHM) of 93 nm, indicating a relatively large dispersion of the B<sup>3+</sup> ions in the samples. A maximum of recoiled Mg and H atoms range is found to be around 167 nm (see Fig. 1, a). Prevalent direct N<sup>3+</sup> energy loss mechanism is ionization, while direct vacancies production



**Fig. 1.** Monte Carlo simulations of irradiation effects of 45 keV B (a) and N (b) on MgH<sub>2</sub> matrix obtained by SRIM 2003 package: top – depth distribution of incident ions and recoiled atoms; bottom – vacancies production as function of depth

(primary knock-outs) participates with only 0.55 % in total only 1.7 %. The rest of energy is transferred to Mg and H recoils and consecutive cascades with quite different energy loss mechanisms contribution ratio. Similar situation holds for boron irradiation. Recoils loose energy mostly through two competitive processes, ionization and phonon excitation in both cases. The most of incident energy is transferred to recoils (32 % for B compared to 42 % in N case) and consecutive cascades. Further, total number of vacancies per incident  $B^{3+}$  ion is found to be 288, which is considerably less than the number of vacancies caused by incident  $N^{3+}$  ion of same energy (359 vacancies per ion). Obviously, 45 keV of  $B^{3+}$  ions produce less defects, they are placed deeper and spread over a larger distance in the sample, than those produced by corresponding 45 keV  $N^{3+}$  irradiation (see Table 1, Fig. 1, b). This is probably the reason for different mechanism and temperature of desorption.

### 3.2. Morphological and microstructural evaluation of irradiation effects

Sample irradiated with 45 keV of  $N^{3+}$  ions (N16) show the morphology quite similar to non treated  $MgH_2$  with

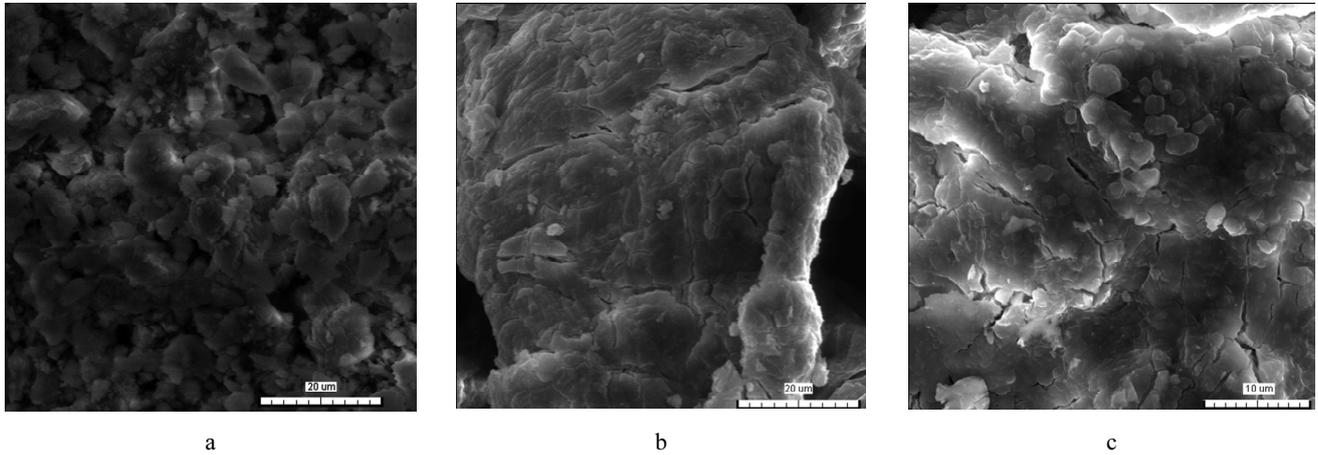
agglomerates from 10  $\mu m$  to 100  $\mu m$  (Fig. 3, b). Anyhow, figure at higher magnification (Fig. 3, c) shows the typical morphology for irradiated samples i. e. cracks leading to quite damaged onion like structure [7]. On the other hand, agglomerates of sample irradiated with 45 keV of  $B^{3+}$  (B16) are much smaller, from 2  $\mu m$  to 20  $\mu m$  (Fig. 3, a). This is in agreement with the results of particle size analysis (Fig. 3, Table 2).

Both samples show the monomodal particle size distribution, but with the onset at lower sizes, which is more pronounced for sample irradiated with boron. At first sight, the results of SEM and particle size analysis seem to be ambiguous, but one should have in mind the fact that particle size analysis was done under constant ultrasound regime since the particles tend to agglomerate.

XRD patterns (Fig. 4) of commercial sample (AA) show narrow peaks at  $2\theta=27.77$  (110),  $35.77$  (101),  $40$  (200)  $55$  (211), characteristic for  $\beta$ - $MgH_2$  tetragonal structure and minor secondary phase (metallic Mg at  $2\theta=32.35$  and MgO at  $2\theta=36.77$ ). The irradiated samples exhibit the broadening of typical  $\beta$ - $MgH_2$  peaks, pointing out a strong influence of ion irradiation on lattice parameters, crystallite size and microstrain (see Table 2).

**Table 1.** Results of SRIM simulations of 45 keV  $B^{3+}$  and  $N^{3+}$  ions irradiation of  $MgH_2$  matrix

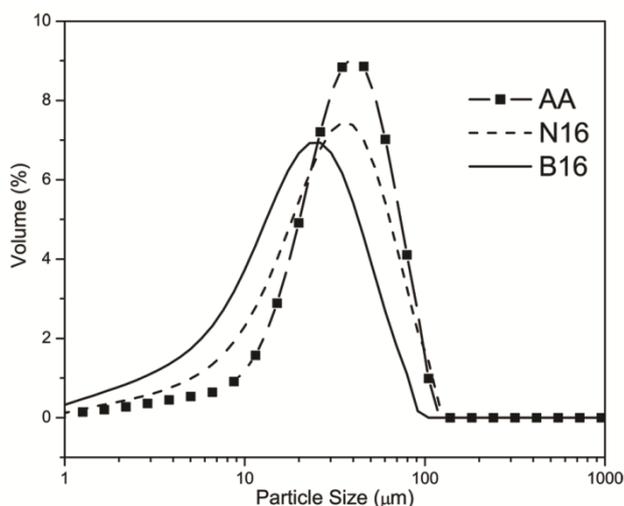
| Species |         | Range maximum position [nm] | Ion range FWHM [nm] | Vacancies (total per ion) | Energy loss [%] |                      |                   |
|---------|---------|-----------------------------|---------------------|---------------------------|-----------------|----------------------|-------------------|
|         |         |                             |                     |                           | Ionisation      | Vacancies production | Phonon excitation |
| N       | Ion     | 170                         | 90                  | 359                       | 55.58           | 0.55                 | 1.78              |
|         | Recoils | 125                         | 159                 |                           | 17.53           | 1.84                 | 22.72             |
| B       | Ion     | 216                         | 93                  | 288                       | 64.86           | 0.50                 | 1.80              |
|         | Recoils | 160                         | 193                 |                           | 13.35           | 1.41                 | 18.07             |



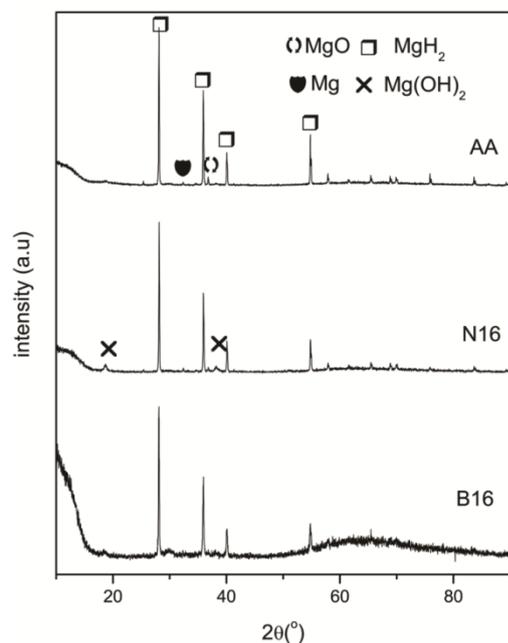
**Fig. 2.** SEM micrographs of sample irradiated with 45 keV of  $B^{3+}$  (a) and  $N^{3+}$  ions (N16) using ion fluence of  $10^{16}$  ion/cm<sup>2</sup> (b) sample N16 marker 20  $\mu m$  (c) sample N16 marker 10  $\mu m$

**Table 2.** Structural parameters obtained from XRD and particle size analysis of commercial  $MgH_2$  powder (AA) and samples irradiated with 45 keV  $B^{3+}$  (B16) and 45 keV  $N^{3+}$  (N16) using ion fluence of  $10^{16}$  ion/cm<sup>2</sup>

| Sample | Crystallite size [nm] | Microstrain          | Average particle size [ $\mu m$ ] | Lattice parameter of $\beta$ - $MgH_2$ [ $\text{\AA}$ ] |          |          |
|--------|-----------------------|----------------------|-----------------------------------|---|----------|----------|
|        |                       |                      |                                   | <i>a</i>  | <i>c</i> | <i>V</i> |
| AA     | 83                    | $1.4 \cdot 10^{-3}$  | 38                                | 4.5168  | 3.0205   | 61.623   |
| B16    | 76                    | $1.3 \cdot 10^{-3}$  | 21                                | 4.4915  | 3.0113   | 60.744   |
| N16    | 57                    | $4.98 \cdot 10^{-4}$ | 27                                | 4.5132  | 3.0191   | 61.498   |



**Fig. 3.** Particle size analysis of commercial  $\text{MgH}_2$  powder (AA) and samples irradiated with 45 keV  $\text{B}^{3+}$  (B16) and 45 keV  $\text{N}^{3+}$  (N16) using ion fluence of  $10^{16}$  ion/cm<sup>2</sup>



**Fig. 4.** XRD patterns of commercial  $\text{MgH}_2$  powder (AA) and samples irradiated with 45 keV  $\text{B}^{3+}$  (B16) and 45 keV  $\text{N}^{3+}$  (N16) using ion fluence of  $10^{16}$  ion/cm<sup>2</sup>

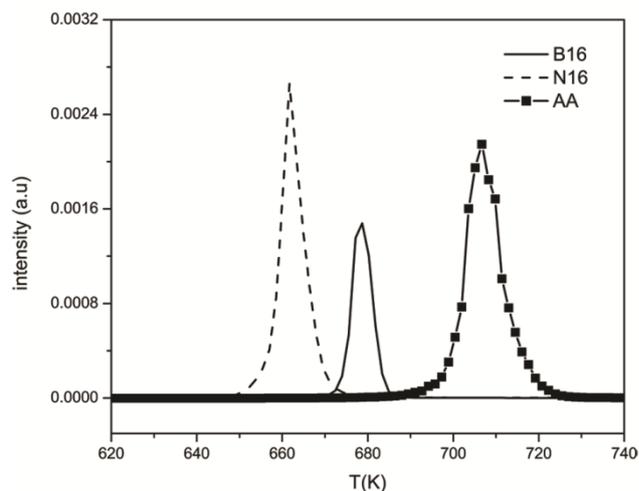
In both irradiated samples, some  $\text{Mg}(\text{OH})_2$  has been formed, but the quantity of hydroxide is much higher in sample where the defects are deposited closer to the surface and where the quantity of defects per incident ion is much higher (sample N16). On the other hand, amorphization is evident in the sample where the defects are positioned deeper into the bulk of sample (sample B16). Further, pronounced decrease of crystallite size is observed for samples irradiated with nitrogen (Table 2). The oxygen contamination during milling process or during XRD or SEM analysis is practically impossible to avoid, even though all experiments has been done under Ar atmosphere.

### 3.3. Desorption properties and kinetics

Hydrogen desorption properties and kinetics were evaluated from TPD measurements and numerical

procedure explained in experimental part (see Fig. 5) [10]. It can be noticed that all the samples completely release hydrogen in a single process. Commercial  $\text{MgH}_2$  (AA) releases hydrogen around 710 K while desorption temperature is reduced in both irradiated samples: 661 K for samples irradiated with  $\text{N}^{3+}$  (N16) and 678 K for sample irradiated with  $\text{B}^{3+}$  (B16).

The higher temperature of desorption obtained from the samples irradiated with  $\text{B}^{3+}$  ions, confirm the presumption that both, higher concentration of defects and their distribution closer to the sample surface, enhance the hydrogen desorption rate [8, 10].



**Fig. 5.** TPD spectra obtained at heating rate of 5 K/min of commercial  $\text{MgH}_2$  sample (AA) and samples irradiated with 45 keV  $\text{B}^{3+}$  (B16) and 45 keV  $\text{N}^{3+}$  (N16) using ion fluence of  $10^{16}$  ion/cm<sup>2</sup>

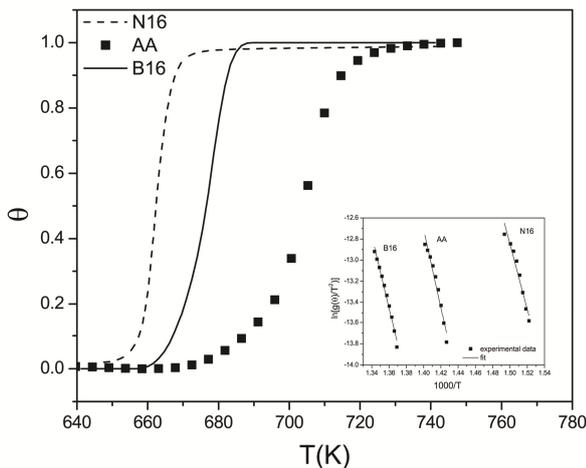
The problem of the reaction mechanism is in fact a subject of extensive debate, although grate amount of literature is available [1, 2, 4–6, 10–20]. Huot et al. suggested that nucleation and growth process takes place during desorption [15]. They found that Avrami parameter in JMA is 3 and interpreted this value as an instantaneous nucleation followed by an interface-controlled three-dimensional growth process. According to Wu et al. [16] the rate-controlling step is the recombination of  $\text{H}_2$  on the  $\text{MgH}_2$  surface. Leardini et al. indicated that 3D-growth of  $\text{Mg}$  phase controls the kinetics of  $\text{MgH}_2$  decomposition [17]. Ranjbar et al. show that hydrogen desorption reaction for pure  $\text{MgH}_2$  is controlled by recombination of chemisorbed hydrogen atoms (surface controlled reaction) [18]. However, upon Ni addition, which is good catalyst for hydrogen molecule dissociation and recombination, the hydrogen desorption reaction is controlled by bulk nucleation and three-dimensional growth of the existing  $\text{Mg}$  nuclei (JMA 3D) [17]. Liang et al. [19] and Hanada et al. [20], claimed that two-dimensional growth of existing nuclei (JMA 2D) is the rate-limiting step for their Ni doped  $\text{Mg}$  samples. The results obtained by Barkhordarian et al. indicate that hydrogen diffusion through the dehydrided  $\text{MgH}_2$  and through the grain boundaries of the magnesium hydride phase is comparably fast and not rate limiting if  $\text{Nb}_2\text{O}_5$  is added as catalyst [4]. They have also demonstrated that the rate-limiting step for desorption from  $\text{MgH}_2\text{-Nb}_2\text{O}_5$  composite changes, with increasing of milling time or  $\text{Nb}_2\text{O}_5$

content, from chemisorption to interface velocity of the transformed phase [4].

On the other hand, controlling the depth of deposition and the number of defects, by ion irradiation, it is possible to unambiguously determine the reaction mechanism. The obtained rate limiting steps of desorption reaction for irradiated material and pure MgH<sub>2</sub> are listed in Table 3. Regarding the untreated sample and B16, the best fit is obtained for phase boundary reaction with spherical symmetry ( $n = 3$ ). On the other hand there is change in kinetics obtained for material irradiated with nitrogen. This fact confirms the presumption that the reaction mechanism depends on quantity and deposition depth of defects.

**Table 3.** Summary of results obtained after fitting of experimental data (Fig. 6: normalized TPD data)

| Sample | Reaction model                         | Equation                         | $E_a^{des}$ (kJ/mol) |
|--------|--|----------------------------------|----------------------|
| AA     | $0.3 < \theta < 0.9$<br>Avrami Erofeev | $[-\ln(1-\theta)]^{\frac{1}{3}}$ | 372                  |
| N16    | $0.3 < \theta < 0.9$<br>Avrami Erofeev | $[-\ln(1-\theta)]^{\frac{1}{4}}$ | 253                  |
| B16    | $0.3 < \theta < 0.9$<br>Avrami Erofeev | $[-\ln(1-\theta)]^{\frac{1}{3}}$ | 373                  |



**Fig. 6.** Temperature evolution of the reacted fraction ( $\theta$ ) corresponding to MgH<sub>2</sub> decomposition, obtained by integration of H<sub>2</sub> peak of commercial MgH<sub>2</sub> (AA), and samples irradiated with 10<sup>16</sup> ion/cm<sup>2</sup> of 45 keV B<sup>3+</sup> (B16) and 45 keV N<sup>3+</sup> (N16) ions

#### 4. CONCLUSION

The influence of structural changes caused by B<sup>3+</sup> and N<sup>3+</sup> ion irradiation on sorption properties of MgH<sub>2</sub> has been investigated. The irradiation was done using 45 keV and the fluence of 10<sup>16</sup> ion/cm<sup>2</sup>. Numerical simulations were done in order to obtain the depth profile of incident ions and energy loss mechanisms. Sample irradiated with nitrogen ions show the morphology similar to pure MgH<sub>2</sub> with agglomerates from 10 μm to 100 μm, but with a lot of cracks leading to quite damaged onion like structure. On the other hand, agglomerates of sample irradiated with boron ions are much smaller which is in agreement with the results of particle size analysis. Both samples show the

monomodal particle size distribution, but with the onset at lower sizes, which is more pronounced for sample irradiated with boron.

Hydrogen desorption properties and kinetics were evaluated from TPD measurements and numerical non isothermal procedure. Using ion irradiation one can control the depth of deposition and the number of defects, and in such way it is possible to unambiguously explain the change in the reaction mechanism. It has been shown that the reaction mechanism depends on quantity and deposition depth of defects given that the reaction mechanism change from phase boundary reaction with spherical symmetry ( $n = 3$ ) regarding the untreated sample and sample irradiated with boron to phase boundary mechanism with  $n = 4$  for sample irradiated with nitrogen. It has been demonstrated that the changes in near-surface area play the crucial role in hydrogen desorption kinetics. It is also confirmed that there is a possibility to control the thermodynamic parameters by controlling vacancies concentration in the investigated systems.

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